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D4436-047
Job Sheet 194292



Part No: D4436-047

Job Qty: 2 pcs

Part Name: Aft Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/30/19

Job Tracking No:

Due Date: 5/6/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: D4436 REV.B IPP REV:A 18.11.13 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
100	Small Fab - 1	2 pcs	5/6/19		0.00	0.64	Small Fab - 1	MAY 13 2019
							Small Fab - 2	
							Small Fab - 3	
							Small Fab - 4	
							Small Fab - 5	
							Small Fab - 6	
							Small Fab - 7	
110	QC 5	2 pcs	5/6/19		0.00	0.00	QC 5 - 10	MAY 13 2019
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
							QC 5 - 50	
							QC 5 - 30	
							QC 5 - 40	
160	Packaging 3-1 - Stock - B4B	2 pcs	5/6/19		0.00	0.00	Packaging 3 - 1 - B4B	MAY 13 2019
							Packaging 3 - 2 - B4B	
							Packaging 3 - 3 - B4B	
							Packaging 3 - 4 - B4B	
							Packaging 3 - 5 - B4B	
							Packaging 3 - 6 - B4B	
							Packaging 3 - 7 - B4B	

Plex 5/13/19 9:18 AM dart.boucher.sylvie

				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
170	QC 21 - SA	2 pcs	5/6/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70

DEC
21
DEC

MAY 13 2019

Part Op **100** - Small Fab Assemble as per dwg and install grommet ***TORQUE SCREWS AS PER NOTE 8 SHEET 4***
 Descriptions: **110** - QC5- Inspect part completeness to step on W/O
160 - Identify as per dwg & Stock Location: _____
170 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN525-832R6	Screw	ST 328 8 Ea (4 ea)	100-Small Fab - 1	3123786
D4435-047	Bracket Assembly	ST 092 2 pcs (1 ea)	100-Small Fab - 1	3177693
D4436-045	Aft Inboard Bracket Assembly	ST 620 2 pcs (1 ea)	100-Small Fab - 1	3154672
D4436-049	Aft Outboard Bracket Assembly	ST 621 2 pcs (1 ea)	100-Small Fab - 1	3155052
D4440-1	Grommet	GA127F 2 pcs (1 ea)	100-Small Fab - 1	3148619

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	AN525-832R6	8	207	0
	D4435-047	2	8	0
	D4436-045	2	15	0
	D4436-049	2	2	0
	D4440-1	2	235	0

Part Specifications

Specifications could not be found.

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Container No: S180561



Part: D4436-047

Job No: 194292

Serial No/Batch: S180561

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Date: 05/13/19